

Work Order ID 53931

November 23, 2009 1:58:08 PM



Item ID: D350-561-045

Accept



Setup Start



Revision ID: N/A

Stop



Item Name: Dual Mirror Accessory kit

Start Date: 11/23/09 Start Qty: 4.00



Cust Item ID:

Required Date: 11/26/09 Req'd Qty: 4.00

Customer:

Reference:

Approvals:

Process Plan:



Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D350-561

Rev C

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-561-045 CHG001

N/A

110

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

802/11/24

(X) f

120

Packaging

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-561-045

PP

53927

9/11/25 (X) f

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Setup Start



Stop



Start Date: 11/23/09 Start Qty: 4.00
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Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: Date:
QC: Date:

Tooling: Date:
SPC (Y/N): Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

09/11/25
MF
09-11-25

Picklist Print

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Work Order ID: 53931

Parent Item: D350-561-045RevN/A

Parent Item Name: Dual Mirror Accessory kit

Comments:

Start Date: 11/23/09

Required Date: 11/26/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN3-4A Purchased

No

110

Each

2,129.000

4.0000



Bolt

9/11/24 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2129

103915

70

104214

500

104291

300

104322

200

104374

200

104625

300

104817

559

454

AN3-5A Purchased

No

110

Each

2,171.000

4.0000



Bolt

8/11/24 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2171

100188

188

105057

1983

4x SP

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Start Date: 11/23/09

Required Date: 11/26/09

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Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD10	x6	Purchased	No			110	Each	2,375.000	24.0000			

Washer

9/11/24 sf

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	2375	
105442	8	
109059	2	
109840	23	
110985	202	
111279	5	
111668	64	
112314	965	
112369	106	
113149	1000	

2450

AN960JD416

Washer

Purchased No

110 Each 2,802.000 8.0000

9/11/24 sf @

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	2802	
108161	329	
110523	340	
111279	101	
111916	482	
112314	1550	
16941	0	

8250

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Shop Packet Print

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Picklist Print

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Parent Item Name: Dual Mirror Accessory kit

Comments:

Start Date: 11/23/09

Required Date: 11/26/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S# D2011-101RevG x1 6" Mirror		Manufactured	No			110	Each	29.0000	4.0000		9/11/24	SD

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

29

22179

0

43793

11

47592

1

51351

17

110

Each

65.0000

8.0000

4xSD

9/11/24

4xSD

D2012-113RevG x2

Manufactured

No

S# Clamp

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

65

32552

36

35463

29

8xSD

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Start Date: 11/23/09

Required Date: 11/26/09

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2856-100-325RevA  Abrasion Strip	x2	Manufactured	No			110	Each	31.0000	8.0000		9/11/24	SP

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 31

30822 7

34142 24

34642 110 Each 2,944.000 8.0000

34642

9/11/24

QD SP

MS21042L3

x2

Purchased

No



Nut

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST 2944

110844 32

111274 27

111668 393

112314 1992

112385 500

8x3

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4. WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-561-041	2.5 lb	+39.0 in	+97.5 in-lb	9.0 in	22.5 in-lb
Single Mirror Installation	1.1 kg	+0.99 m	+1.09 m-kg	0.23 m	0.25 m-kg
D350-561-043	3.2 lb	+40.0 in	+128.0 in-lb	8.8 in	28.2 in-lb
Dual Mirror Installation	1.5 kg	+1.02 m	+1.53 m-kg	0.22 m	0.33 m-kg

5. PARTS LIST

Qty -041	Qty -043	Qty -045	Part Number	Description
X	1	1	D350-561-041	SINGLE MIRROR INSTALLATION
	X		D350-561-043	DUAL MIRROR INSTALLATION
	1	X	D350-561-045	MIRROR KIT
1		1	D2011-101	Mirror
1			D2012-101	Arm
1			D2012-103	Arm
1			D2012-105	Arm
2			D2012-107	Clevis
1			D2012-109	Bracket
1			D2012-111	Bracket
4		2	D2012-113	Clamp
1			D2012-115	Bracket
4			D2022-101	Spacer
4		2	D2856-100-325	Abrasion Strip
1*		1*	D3014-1	Locknut
2		1	AN3-4A	Bolt
2		1	AN3-5A	Bolt
1			AN3-6A	Bolt
3			AN4-5A	Bolt
2			AN4-10A	Bolt
14		6	AN960JD10	Washer
9		2	AN960JD416	Washer
1*		1*	AN960JD416L	Washer
5		2	MS21042L3	Nut (or MS21042-3)
5			MS21042L4	Nut (or MS21042-4)

*INCLUDED AS PART OF D2011-101 MIRROR

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